

ANILOX ROLL QUALITY CONTROL REPORT

Customer:	BicarBlast						
Your reference:	Anilox roll AB62510						
Our reference:	BB20/3202			Date:		05/02/2020 - 09:35	
Ink system:		☑ Doctor blad	☐ Rubber roll				
Type of anilox roll:		☐ Ceramic co	☑ Hard chrome plated				
Nominal volume:				Cm³/m²	Screen:	40	L/CM
Screen type:		☐ Hexagonal	☑ Diamant	☐ Hex long	□ GT	Г	☐ Hashure
Screen angle:		□ 30°	☑ 45°	□ 60°	□ 75°		□ 90°
Screen condition:		☐ Excellent	□ Good	☑ Fair	□ Poo	or	☐ Extremely bad
Remarks:		⊠Scorelines	□ metal	□ calcium	⊠dam	ages	□undercorrosion
Body length: 748 mm							
Volume <u>before</u> cleaning	13.2 C	after cleaning: 18.3 Cm³/m²					
Roll Information, before cleaning.							
Cell Info: Opening: 173.3 µm Wall: 24.42 µm Depth: 43 µm							
opening.	175.5	, , ,	21.	, 12 pm	-		13
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13.2 cm ³ /m ²	\	0.0 cm ³ /m ²	Ą	0.0 cm ³ /m ²	2	Aver	rage: 13.2 cm ³ /m ²
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Roll Information, after cleaning. Cell Info: Opening: 178.9 μm Wall: 22.86 μm Depth: 56 μm 18.3 cm³/m² $0.0 \text{ cm}^3/\text{m}^2$ $0.0 \text{ cm}^3/\text{m}^2$ Average: 18.3 cm³/m² (38.6%) Advise for renewal months: □ < 6 □ 12 **☑** > 12 ☐ no need **BIOCLEAN GLUEROLL CLEANER** Advise Cleaning Liquid: Extra action needed: CLEAN MINIMUM 4 x per year to avoid damages to cell walls!!! Lot of scratches and small damages! \square Monitoring each month / \square Doctor Blade chamber check / \square Calcium treatment / \square Emergency kit ☑ Magnet and filter to prevent score lines / ☐ heating tank treatment / ☐ worn check by AniCAM Niels Gerrits Report made by: For more information, please contact us: icar**Blast**

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Produced with Troika System' 3d scanning microscope.